

Date: Wednesday, 07/02/2007 11:24:09 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GAS SPRING
Job Number : 30673	
Estimate Number : 12703	
P.O. Number : N/A	Part Number : D35529
This Issue : 07/02/2007 S.O. No. :	Drawing Number : D3552 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run :	Material : N/A
Written By : _____	Due Date : 14/02/2007 Qty: 20 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 06-11-13 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 3071
 Purchase Part Number: B8-200-490-200N
 Supplier: LS Technologies
 Certificate of conformity is required

C 2071/02/07 (20)

2.0	B8200490200N	CARBON STEEL GAS SPRING
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 CARBON STEEL GAS SPRING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

14/05/22 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Test for correct pressure

20705-23 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

C 20704/05/23 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/05/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 07/02/2007 11:24:09 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GAS SPRING

Job Number: 30673

Part Number: D35529

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



ad

Comment: FINAL INSPECTION/W/O RELEASE

07/05/04

Job Completion



u 07/05/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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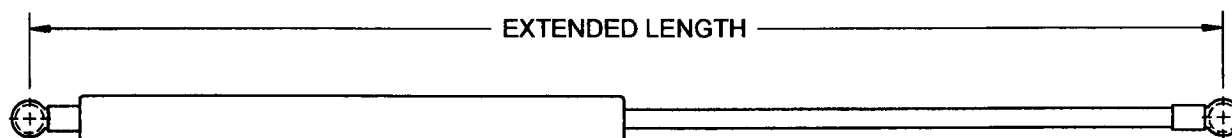
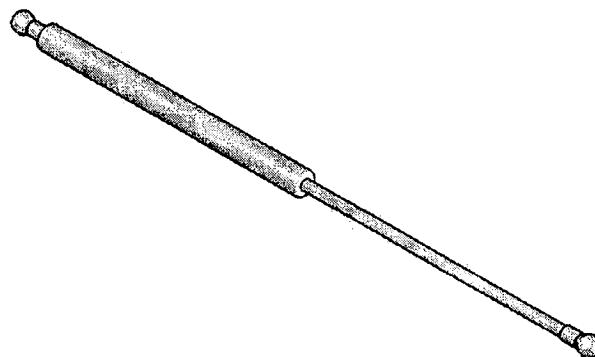
NOTE: Date & initial all entries



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3552	REV. B SHEET 1 OF 1
DATE 06.09.15		TITLE GAS SPRING SCALE 1:1	
REV	DATE	DESCRIPTION	
A	06.09.15	NEW ISSUE	
B	06.10.24	ADD D-3552-7/-9; UPDATE DESC. D3552-1/-3/-5	

SPECIFICATION CONTROL DRAWING

DART P/N	STROKE (mm)	EXTENDED LENGTH (mm)	FORCE (N)	END FITTING	MATERIAL	LS TECHNOLOGIES P/N
D3552-1	220	530	70	10 mm SS BALL SOCKET	CARBON STEEL	C8-220-530-70N
D3552-3	200	490	200	10 mm SS BALL SOCKET	CARBON STEEL	C8-200-490-200N
D3552-5	175	430	150	10 mm SS BALL SOCKET	CARBON STEEL	C8-175-430-150N
D3552-7	220	530	70	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-220-530-70N
D3552-9	200	490	200	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-200-490-200N



D3552-X GAS SPRING

36.85\$

RELEASED
06.12.22

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C207102107
W10 30673

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7
Ph: (306) 683-5000 Fax: (306) 683-6403
E-mail: lstech@lstechtechnologies.ca www.liftsupporttechnologies.com

Certificate of Compliance

This is to certify that the merchandise listed below meets specifications as required by your order.

20 Units: B8-200-490-200N CARBON STEEL GAS SPRING

This product is ROHS compliant

We certify no mercury was used in the manufacture of this order.

Order # PO00003071

LS Technologies Inv # 3698



L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr".

Nolan Fehr